IALA MODEL COURSE

L2.1.11
AIDS TO NAVIGATION—TECHNICIAN TRAINING
MODULE 1 ELEMENT 13
LEVEL 2 - MAINTENANCE OF STEEL BUOYS

Edition 2.0
June 2016
Revisions to this IALA Document are to be noted in the table prior to the issue of a revised document.

<table>
<thead>
<tr>
<th>Date</th>
<th>Page / Section Revised</th>
<th>Requirement for Revision</th>
</tr>
</thead>
<tbody>
<tr>
<td>June 2016</td>
<td>Entire document</td>
<td>Minor textual changes</td>
</tr>
</tbody>
</table>
## CONTENTS

### PART 1 - COURSE OVERVIEW

1. **SCOPE** .................................................................................................................................................. 6
2. **OBJECTIVE** ........................................................................................................................................ 6
3. **COURSE OUTLINE** ............................................................................................................................. 6
4. **TEACHING MODULES** ....................................................................................................................... 6
5. **SPECIFIC COURSE RELATED TEACHING AIDS** ........................................................................ 6
6. **ACRONYMS** ......................................................................................................................................... 7
7. **Definitions** .......................................................................................................................................... 7
8. **REFERENCES** .................................................................................................................................... 7

### PART 2 – TEACHING MODULES

1. **MODULE 1 – HEALTH AND SAFETY** ............................................................................................... 8
   1.1. Scope................................................................................................................................................ 8
   1.2. Learning Objective .......................................................................................................................... 8
   1.3. Syllabus ......................................................................................................................................... 8
       1.3.1. Lesson 1 - Health and Safety ................................................................................................. 8

2. **MODULE 2 – TYPES OF STEEL BUOYS** .......................................................................................... 8
   2.1. Scope.............................................................................................................................................. 8
   2.2. Learning Objective ........................................................................................................................ 8
   2.3. Syllabus ......................................................................................................................................... 8
       2.3.1. Lesson 1 - Types of Steel Buoys ............................................................................................ 8

3. **MODULE 3 – AFLOAT MAINTENANCE (See IALA WWA L2.1.8)** .................................................. 8
   3.1. Scope.............................................................................................................................................. 8
   3.2. Learning Objective ........................................................................................................................ 9
   3.3. Syllabus ......................................................................................................................................... 9
       3.3.1. Lesson 1 - Inspection .............................................................................................................. 9
       3.3.2. Lesson 2 – Maintenance .......................................................................................................... 9

4. **MODULE 4 – ASHORE MAINTENANCE – DISMANTLING AND REBUILD** .............................. 9
   4.1. Scope.............................................................................................................................................. 9
   4.2. Learning Objective ........................................................................................................................ 9
   4.3. Syllabus ......................................................................................................................................... 9
       4.3.1. Lesson 1 - Dismantling ........................................................................................................... 9
       4.3.2. Lesson 2 - Coatings ............................................................................................................... 9
       4.3.3. Lesson 3 - Reassembly .......................................................................................................... 10
       4.3.4. Lesson 4 - Inspection ............................................................................................................. 10
       4.3.5. Lesson 5 - End of Life Disposal ............................................................................................ 10

5. **MODULE 5 – STANDARDS** ............................................................................................................... 10
   5.1. Scope.............................................................................................................................................. 10
CONTENTS

5.2. Learning Objective ................................................................................................................................. 10
5.3. Syllabus .................................................................................................................................................. 10
5.3.1. Lesson 1 - Standards ................................................................................................................................. 10
6. MODULE 6 – SITE VISIT ..................................................................................................................... 10
6.1. Scope ...................................................................................................................................................... 10
6.2. Learning Objective ................................................................................................................................... 11
6.3. Syllabus .................................................................................................................................................. 11

List of Tables

Table 1 Table of Teaching Modules........................................................................................................... 6
FOREWORD

The International Association of Marine Aids to Navigation and Lighthouse Authorities (IALA) recognises that training in all aspects of Aids to Navigation (AtoN) service delivery, from inception through installation and maintenance to replacement or removal at the end of a planned life-cycle, is critical to the consistent provision of that AtoN service.

Taking into account that under the SOLAS Convention, Chapter 5, Regulation 13, paragraph 2; Contracting Governments, mindful of their obligations published by the International Maritime Organisation, undertake to consider the international recommendations and guidelines when establishing aids to navigation, including recommendations on training and qualification of AtoN technicians, IALA has adopted Recommendation E-141 on Standards for Training and Certification of AtoN personnel.

IALA Committees working closely with the IALA World-Wide Academy have developed a series of model courses for AtoN personnel having E-141 Level 2 technician functions. This model course on the maintenance of steel buoys should be read in conjunction with the Training Overview Document IALA WWA.L2.0 which contains standard guidance for the conduct of all Level 2 model courses.

This model course is intended to provide national members and other appropriate authorities charged with the provision of AtoN services with specific guidance on the training of AtoN technicians in maintenance of steel buoys. Assistance in implementing this and other model courses may be obtained from the IALA World-Wide Academy at the following address:

The Secretary-General
IALA
10 rue des Gaudines
78100 Saint Germain-en-Laye
France
Tel: (+) 33 1 34 51 70 01
Fax: (+) 33 1 34 51 82 05
e-mail: academy@iala-asm.org
Internet: www.iala-asm.org
PART 1 - COURSE OVERVIEW

1. SCOPE

This course is intended to provide technicians with the practical and theoretical training necessary to have a satisfactory understanding of the maintenance of steel buoys.

This introductory course is intended to be supported by further training modules on theoretical and practical aspects of floating aids to navigation. Details of these supporting model courses can be found in the Level 2 Technician training overview document IALA WWA L2.0.

2. OBJECTIVE

Upon successful completion of this course, participants will have acquired sufficient knowledge and skill to maintain steel buoys whilst on the job within their organisations.

3. COURSE OUTLINE

This practical course is intended to cover the knowledge required for a technician to maintain steel buoys under supervision. The complete course comprises 5 classroom modules, each of which deals with a specific subject covering aspects of steel buoy maintenance. Module 6 comprises a site visit designed to consolidate theoretical and practical knowledge. Each module begins by stating its scope and aims, and then provides a teaching syllabus.

4. TEACHING MODULES

<table>
<thead>
<tr>
<th>Module Title</th>
<th>Time in hours</th>
<th>Overview</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health and Safety</td>
<td>1</td>
<td>This module identifies the health and safety issues associated with steel buoy maintenance</td>
</tr>
<tr>
<td>Types of steel Buoys</td>
<td>0.5</td>
<td>This module describes the types of steel buoys in common use</td>
</tr>
<tr>
<td>Afloat Maintenance</td>
<td>1</td>
<td>This module describes maintenance that can be carried out whilst buoy is on station</td>
</tr>
<tr>
<td>Ashore Maintenance – Dismantling/Rebuild</td>
<td>4</td>
<td>This module describes the dismantling and rebuild of the buoy in the shore facility</td>
</tr>
<tr>
<td>Standards</td>
<td>0.5</td>
<td>This module describes the international and local standards pertinent to steel buoys</td>
</tr>
<tr>
<td>Site visit</td>
<td>4</td>
<td>To visit a buoy refurbishment facility to consolidate knowledge learned</td>
</tr>
<tr>
<td><strong>Total Hours:</strong></td>
<td><strong>11</strong></td>
<td>2 day course</td>
</tr>
</tbody>
</table>

5. SPECIFIC COURSE RELATED TEACHING AIDS

This course involves both classroom instruction and a visit to a buoy refurbishment facility. Classrooms should be equipped with blackboards, whiteboards, and overhead projectors to enable presentation of the subject matter.
6. ACRONYMS

To assist in the use of this model course, the following acronyms have been used:

AtoN: Aid(s) to Navigation
BS: British Standards
EN: English
IALA: International Association of Marine Aids to Navigation and Lighthouse Authorities
ISO: International Organization for Standards
L: Level (training)
MBS: IALA Maritime Buoyage System
SOLAS: International Convention for the Safety of Life at Sea, 1974 (as amended)
WWA: World Wide Academy

7. DEFINITIONS

The definition of terms used in this Guideline can be found in the International Dictionary of Marine Aids to Navigation (IALA Dictionary) at http://www.iala-aism.org/wiki/dictionary

8. REFERENCES

In addition to any specific references required by the Competent Authority, the following material is relevant to this course:

1. IALA NAVGUIDE.
2. IALA MBS.
3. IALA Recommendation E-108 on Surface Colours used as Visual Signals on Aids to Navigation.
4. IALA Guideline 1015 on Painting Aids to Navigation Buoys.
5. Technical documentation from coating suppliers.
1. MODULE 1 – HEALTH AND SAFETY

1.1. SCOPE
This module describes the health and safety issues associated with steel buoy maintenance.

1.2. LEARNING OBJECTIVE
To gain a satisfactory understanding of the health and safety issues associated with the maintenance of steel buoys.

1.3. SYLLABUS

1.3.1. LESSON 1 - HEALTH AND SAFETY
1. Personal Protective Equipment.
2. Use of mobile crane.
3. Control of heavy items being moved – buoy tipping and rolling.
4. Fork lift trucks.
5. High pressure water jet.
7. Spray painting.
8. Working at heights.
9. General hand tools.

2. MODULE 2 – TYPES OF STEEL BUOYS

2.1. SCOPE
This module describes the types of steel buoys in common use.

2.2. LEARNING OBJECTIVE
To gain a satisfactory understanding of steel buoys in common use.

2.3. SYLLABUS

2.3.1. LESSON 1 - TYPES OF STEEL BUOYS
1. Tail tube buoys.
2. Skirted buoys.
3. Other types.

3. MODULE 3 – AFLOAT MAINTENANCE (See IALA WWA L2.1.8)

3.1. SCOPE
This module describes how steel buoys can be maintained afloat.
3.2. LEARNING OBJECTIVE
To gain a satisfactory understanding of how steel buoys can be maintained afloat.

3.3. SYLLABUS

3.3.1. LESSON 1 - INSPECTION
1 Review of cleaning – high pressure water/mechanical (scrapers).
2 Coating condition.
3 Mooring eye wear.
4 Damage inspection.

3.3.2. LESSON 2 – MAINTENANCE
1 Localised painting.
2 Marine growth and guano removal.
3 Mooring eye wear build up or mooring eye replacement.
4 Paint fade.

4. MODULE 4 – ASHORE MAINTENANCE – DISMANTLING AND REBUILD

4.1. SCOPE
This module describes the maintenance of steel buoys at a maintenance facility ashore.

4.2. LEARNING OBJECTIVE
To gain a satisfactory understanding of the maintenance of steel buoys at a shore facility.

4.3. SYLLABUS

4.3.1. LESSON 1 - DISMANTLING
1 Marine growth and guano removal.
2 Tail tube/ballast dismantling.
3 Superstructure removal and dismantling.
4 Mooring eye – inspection and repair.
5 Modular float attachment – inspection.
6 Lifting eye testing.
7 Pressure testing.
8 Surface preparation:
   a Water jet.
   b Grit blast

4.3.2. LESSON 2 - COATINGS
1 Coating application:
   a Wet film thickness.
   b Dry film thickness.
2 Paint composition – pigments, binders, solvents, additives.
3 Paint types – alkyds, epoxies, polyurethanes, polysiloxanes, acrylated rubber, antifouling etc.
4 Galvanising/zinc spray
5 Cathodic protection

4.3.3. LESSON 3 - REASSEMBLY
1 Superstructure assembly.
2 Superstructure attachment.
3 Dissimilar metals and their isolation.
4 Solar unit attachment.
5 Bridle attachment.

4.3.4. LESSON 4 - INSPECTION
1 Final inspection prior to deployment:
   a Pressure testing
   b Mooring and/or lifting eye testing.

4.3.5. LESSON 5 - END OF LIFE DISPOSAL
1 Disposal plan for end of life.

5. MODULE 5 – STANDARDS

5.1. SCOPE
This module describes the standards pertinent to steel buoys.

5.2. LEARNING OBJECTIVE
To gain a satisfactory understanding of the standards pertinent to the maintenance of steel buoys.

5.3. SYLLABUS

5.3.1. LESSON 1 - STANDARDS
1 IALA Recommendation E-108 on Surface Colours used as Visual Signals on Aids to Navigation.
2 Welding standards – e.g. BS EN 1011, BS EN ISO 5817.
3 Materials standard – e.g. BS EN 10025.
4 Spacing between different colours (colour breaks on Cardinal/Safe Water Marks etc.).
5 Surface preparation – e.g. BS EN ISO 8501.
6 Local standards.
7 Local standard operating procedures.

6. MODULE 6 – SITE VISIT

6.1. SCOPE
To visit a shore buoy maintenance facility.
6.2. **LEARNING OBJECTIVE**
To consolidate knowledge learned from this course.

6.3. **SYLLABUS**
Visit to a buoy maintenance facility or buoy tender to view the maintenance of steel buoys in operation.